|  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **DMAIC RETURN ON INVESTEMENT (ROI) WORKSHEET** | | | | | | | | | | | |
| **Steps** | **COPQ / Benefits ($)** | | **COPQ / Benefits Throughput** | | | **Costs / Expenses ($)** | **Net Benefits ($)** | | **Calculated ROI (Ratio)** | **Comments** | |
| **%** | **$** | |
| **Define** |  | |  |  | |  |  | |  |  | |
| **Measure** |  | |  |  | |  |  | |  |  | |
| **Analyze** |  | |  |  | |  |  | |  |  | |
| **Improve** |  | |  |  | |  |  | |  |  | |
| **Control** |  | |  |  | |  |  | |  |  | |
|  | |  | | |  |  | |  | | |  |
| **Final Project ROI Ratio =** | |  | | | **:1** | **Throughput =** | |  | | | **% of Initial COPQ** |
|  | |  | | |  |  | |  | | |  |