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| **DMAIC RETURN ON INVESTEMENT (ROI) WORKSHEET** |
| **Steps** | **COPQ / Benefits ($)** | **COPQ / Benefits Throughput** | **Costs / Expenses ($)** | **Net Benefits ($)** | **Calculated ROI (Ratio)** | **Comments** |
| **%** | **$** |
| **Define** |  |  |  |  |  |  |  |
| **Measure** |  |  |  |  |  |  |  |
| **Analyze** |  |  |  |  |  |  |  |
| **Improve** |  |  |  |  |  |  |  |
| **Control** |  |  |  |  |  |  |  |
|  |  |  |  |  |  |
| **Final Project ROI Ratio =** |  | **:1** | **Throughput =** |  | **% of Initial COPQ** |
|  |  |  |  |  |  |